Installing Sliders on the Seat

- 1. These sliders are designed to be used only with EMPI Seats # 62-2950 / 62-2951 / 62-2960 and 62-2961
- 2. Remove springs from both sliders and set aside. (Figure #1)
- 3. Slider with the release handle is the right side slider (facing forward), start with this slider.
- 4. Release lock mechanism and slide top rail of the slider either direction until it reaches the end stop, this will expose the hole on the opposite end for mounting to the seat. (*Figure #2*)
- 5. Place a M8 bolt and lock washer through this exposed hole and place one spacer under the bottom rail, then locate the corresponding hole in your seat and begin threading this bolt in that hole (do not tighten at this time). (Figure #3 & #4)
- 6. Slide the top rail in the opposite direction to expose the 2nd hole and repeat step #3 above. Tighten both bolts at this time. (Figure #5)
- 7. Center top and bottom rails and move the lock mechanism into position and replace spring. (Figure #6)
- 8. Repeat this installation process for the opposite side slider. (Figure #7)
- 9. Install the connector wire between the two sliders so that when handle is moved towards the center of the seat it will release both sliders in unison. (*Figure #8*)

Installing Seat Bracket in the Vehicle

- 1. Remove existing seat from vehicle.
- 2. Remove the two (2) rear clamps and bolts from the seat bracket and set aside.
- 3. Place new seat bracket in vehicle and re-install the rear clamps and bolts in the existing seat chanel. Do not tighten at this time.
- 4. Install the two (2) 3/8" bolts/washers on the front side of the bracket and tighten. Now tighten the rear clamps.
- 5. Install seat on bracket using the M8 bolts/lock washers and 3.75mm thick flat washers; there are 3 height positions to choose from as well as side to side adjustment. Position seat in a suitable position and tighten the 4 M8 bolts and washer combinations.



(Figure #1)



(Figure #3)



(Figure #5)



(Figure #7)



(Figure #2)



(Figure #4)



(Figure #6)



(Figure #8)

