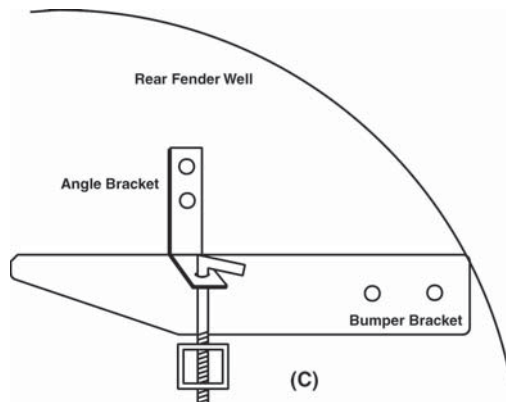
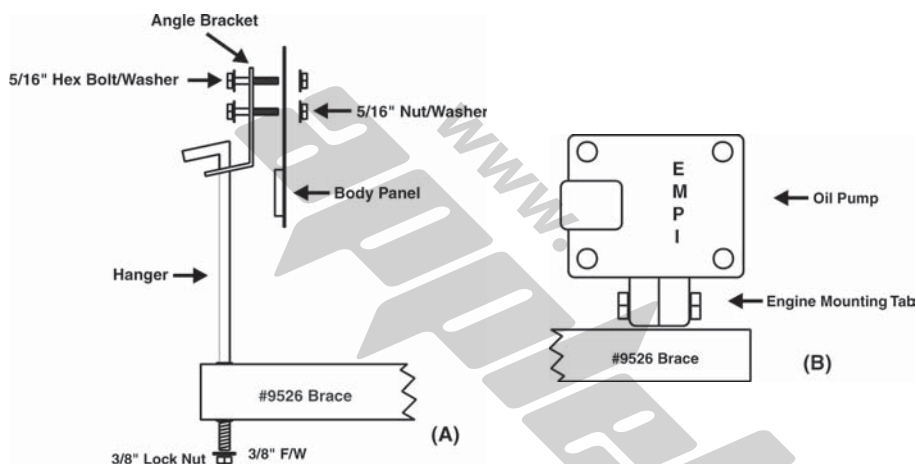




Instructions for EMPI #9526 Engine Brace

1. Four (4) holes need to be drilled to install the 5/16" bolts. Slide hangers on angle brackets and into square brace (dia. A) with nuts and washers supplied. Face hangers outward, nuts and washers on inside.
2. Align brace under rear most point of engine bottom mounting tab (dia. B) located under the oil pump.
3. Angle brackets should rest slightly above bumper bracket (dia. C) inside rear fender well of vehicle. Locate angle bracket so the hanger will angle forward about 1" towards front of vehicle, this will make a snug fit for application.
4. Hang angle brackets and mark holes for drilling, using a center punch for easy alignment. Using the 5/16" bolts, washers and nuts supplied with kit for mounting, tighten all bolts on angle brackets to fender well (nuts & washers located on inside of engine compartment). Snug hangers so the brace is even on both ends, tighten about 1/4" more for proper preload.
5. After job is complete, run the vehicle a few times and re-tighten the brace if necessary.

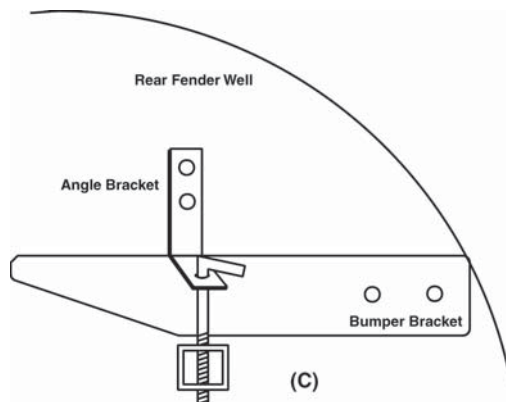
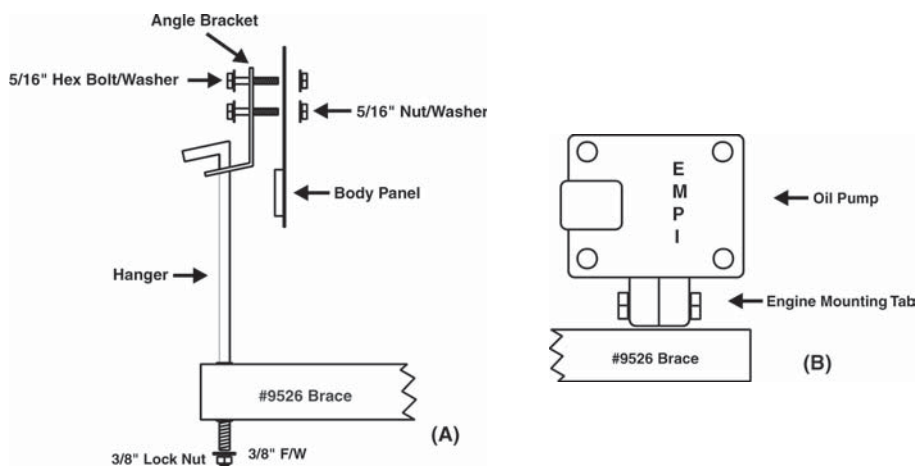


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Instructions for EMPI #9526 Engine Brace

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99-4159/1104