



ORIGINAL SETTINGS

Primary Venturi	26 mm	Primary Emulsion Tube	F66
Secondary Venturi	27 mm	Secondary Emulsion Tube	F50
Primary Auxiliary Venturi	3.50 mm	Primary Idle Jet	.60 mm
Secondary Auxiliary Venturi	3.50 mm	Secondary Idle Jet	.50 mm
Primary Main Jet	1.37 mm	Pump Jet	.55 mm
Secondary Main Jet	1.40 mm	Needle Valve	2.00 mm
Primary Air Corrector Jet	1.65 mm	Float Measurement	38.50 mm
Secondary Air Corrector Jet	1.60 mm		



KEY NO.	QTY	DESCRIPTION	PART NUMBER	KEY NO.	QTY	DESCRIPTION	PART NUMBER
1	1	Cover Assembly	31716.221	48	1	Spring	47600.141
2	4	Stud	64955.002	49	1	Cover	32384.022
3	5	Screw	64700.005	50	1	Screw	64595.005
4	1	Gasket	41705.034	51	1	Screw Plug	61015.003
5	1	Primary Air Jet	77201*	52	1	Screw	64700.015
5-A	1	Secondary Air Jet	77201*	53	1	Gasket	41640.005
6	1	Pump Delivery Valve	64290.017	54	1	Auto-choke Thermo Assy	57804.076
7	1	Primary Emulsion Tube	61440.220	55	1	Thermostat Ring	52135.006
7-A	1	Second Emulsion Tube	61440.216	56	1	Gasket	41555.001
8	2	Gasket	41530.012	57	1	Screw	64615.001
9	1	Accelerating Pump Jet	76211*	58	1	Gasket	41530.002
10	1	Power Valve	57804.096	59	1	Water Chamber	32444.010
11	1	Needle Valve	79519.200	60	1	Choke Shaft	10085.040
12	1	Float Pin	52000.015	61	3	Screw	64700.007
13	1	Float	41030.022	62	1	Spring	58000.018
14	1	Primary Idling Jet	74403*	63	1	Washer	55525.003
14-A	1	Secondary Idling Jet	74403*	64	1	Nut	34715.016
15	2	Jet Holder	52570.005	65	2	Screw	64700.023
16	1	Carburetor Body	Not Supplied	66	1	Plate	52130.012
17	1	Secondary Lever	45032.013	67	1	Washer	55555.029
18	1	Washer	55510.046	68	1	Screw	64750.028
19	1	Washer	55525.001	69	1	Spring	47600.007
20	1	Nut	34705.001	70	1	Gasket	41565.008
21	1	Spring	47605.010	71	1	Pump Cover	32486.034
22	1	Loose Lever	45069.006	72	4	Screw	64700.004
23	1	Washer	55510.061	73	1	Diaphragm	47407.016
24	1	Throttle Lever	45041.097	74	1	Spring	47600.107
25	1	Washer	55520.002	75	4	Screw	64520.023
26	1	Nut	34715.014	76	1	Primary Throttle Plate	64005.090
27	1	Bushing	12775.006	77	1	Primary Shaft	10015.484
28	1	Lever Assembly	45041.029	78	1	Secondary Shaft	10015.413
29	1	Lever	45039.022	79	1	Secondary Throttle Plate	64005.034
30	1	Spring	47600.073	80	1	Primary Main Jet	73801*
31	1	Screw	64625.006	80-A	1	Secondary Main Jet	73801*
32	1	Screw	64595.005	81	1	Gasket	41530.013
33	1	Spring	47610.012	85	1	Power Valve Assy	64235.016
34	1	Washer	55555.016	83	1	Gasket	41535.015
35	1	Lever	45041.047	84	3	Screw	64700.007
36	1	Screw	64590.004	85	1	Strainer Plug	61002.018
37	1	Spring	47600.007	86	1	Ring	10140.501
38	1	Lever	45039.049	88	1	Choke Shaft	10020.214
39	1	Screw	64700.014	89	2	Screw	64525.003
40	1	Bushing	12765.042	90	1	Plug	61070.002
41	1	Washer	55530.005	91	1	Plate	52135.018
42	1	Rod	61280.042	92	1	Strainer	37022.010
43	1	Washer	55510.003	93	2	Choke Plate	64010.006
44	1	Choke Lever	45034.063	94	3	Screw	64615.009
45	1	Spring	47610.083	95	1	Pump Needle	64900.001
46	1	Auto-choke Body Assy	Not Supplied	96	3	Washer	55510.038
47	1	Diaphragm	47407.080	97	2	Auxiliary Venturi	71110*
	1	Gasket Set	92.0105.05	99	1	Electric Choke	57804.332J
	1	Repair Kit	92.1130.05			* Calibrated Parts	

