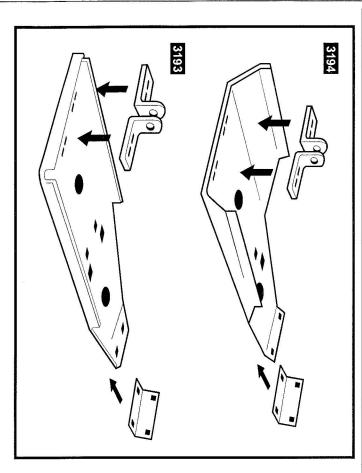


## SKID PLATE INSTRUCTIONS

EMP1#3193&3194



## **INSTRUCTIONS:**

- Assemble two(2) L-Shaped brackets to rear of skid plate. DO NOT tighten.
- Ņ Assemble front mount bracket to skid plate and tighten securely.
- 3. Disassemble bolt, nut and washer from engine case located directly below oil pump.
- Install skid plate with rear L-Brackets to engine case using longer bolt supplied with hardware kit.
- Position front of skid plate so mount bracket is centered and flush on pan. Either drill and bolt front mount to pan or weld into position.
- 6 Center of skid plate accommodates mounting to H.D. trans mounts use is intended. #9530/9541. It is recommended to utilize these mount points if hard