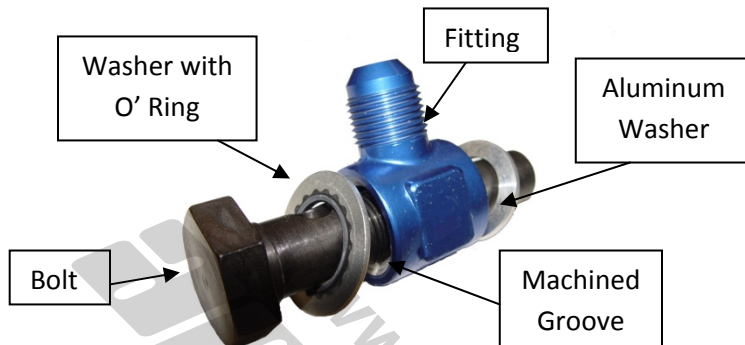


16-9517 Oil Return Adaptor Kit

Remove the long oil relief spring and valve from the by-pass oil passage at the rear of the engine case near the Pulley. Install the Oil Return Kit in the passage assembled as follows



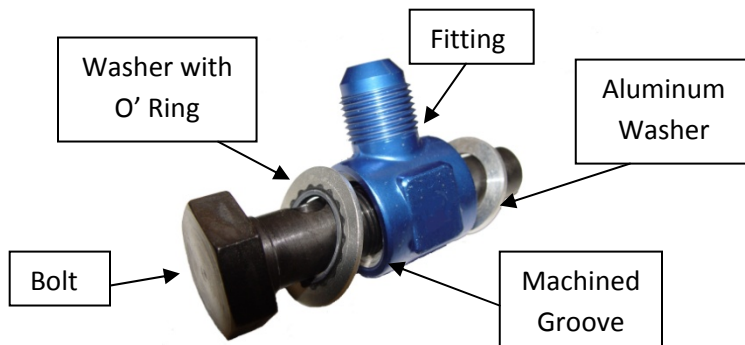
Bolt, Washer w/ O' Ring, Fitting with Machined Groove toward the O' Ring Washer , lastly the aluminum washer (between fitting and case). Clock the fitting to desired position then torque to 30lbs. Run oil from Oil Pump Cover thru a cooler, filter or both, then back to the Oil Return Fitting.

NOTE: The outlet passage of the Oil Pump must be plugged.

99-4388-0

16-9517 Oil Return Adaptor Kit

Remove the long oil relief spring and valve from the by-pass oil passage at the rear of the engine case near the Pulley. Install the Oil Return Kit in the passage assembled as follows



Bolt, Washer w/ O' Ring, Fitting with Machined Groove toward the O' Ring Washer , lastly the aluminum washer (between fitting and case). Clock the fitting to desired position then torque to 30lbs.

Run oil from Oil Pump Cover thru a cooler, filter or both, then back to the Oil Return Fitting.

NOTE: The outlet passage of the Oil Pump must be plugged.

99-4388-0